

**5.3.15 Conversion and Replacements of Centrifugal CFC Chillers**

	<u>Conversions</u>	<u>Replacements</u>	<u>Total</u>	<u>Cumulative Percent of 1992 Chillers (1)</u>
Pre-1995	2,304	7,208	9,512	12%
1995	1,198	3,915	5,113	18%
1996	1,311	3,045	4,356	24%
1997	815	3,913	4,728	30%
1998	905	3,326	4,231	35%
1999	491	3,085	3,576	39%
2000	913	3,235	4,148	45%
2001	452	3,324	3,776	49%
2002	360	3,433	3,793	54%
2003	334	2,549	2,883	55%
2004	165	2,883	3,048	59%
2005 (2)	155	2,674	2,829	62%
2006 (2)	130	2,860	2,990	66%
<u>2007 (2)</u>	<u>108</u>	<u>3,002</u>	<u>3,110</u>	70%
<b>Total</b>	<b>9,641</b>	<b>48,452</b>	<b>58,093</b>	

Note(s): 1) In 1992, approximately 80,000 centrifugal CFC chillers were in service, 82% of which used CFC-11, 12% CFC-12, and 6% CFC-113, CFC-114, or R-500. 2) Projected.

Source(s): ARI, Replacement and Conversion of CFC for a Decade Chillers Slower Than Expected Assuring Steady Demand for Non-CFC Units, Apr. 25, 2005; ARI, New Legislation Would Spur Replacement of CFC Chillers, Mar. 31, 2004; ARI, Economy Affects CFC Chiller Phase-out, Apr. 2, 2003; ARI, Half way Mark in Sight for Replacement and Conversion of CFC Chiller Used for Air Conditioning of Buildings, Apr. 11, 2001; ARI, Replacement and Conversion of CFC Chillers Dipped in 1999 Assuring Steady Demand for Non-CFC Units for a Decade, Mar. 29, 2000; ARI, Survey Estimates Long Use of CFC Chillers Nearly Two-Thirds of Units Still in Place, Apr. 15, 1999; ARI, CFCs Widely Used to Cool Buildings Despite 28-Month Ban on Production, Apr. 8, 1998; ARI, 1997 Chiller Survey, Apr. 9, 1997; Air Conditioning, Heating and Refrigeration News, Apr. 1996, p. 1; and ARI's web site, [www.ari.org](http://www.ari.org), Chiller Manufacturer Survey Confirms Slow Pace of Conversion and Replacements of CFC Chillers, Apr. 12, 1995.